



## AMA270 Technical Details:



Format:	Top loading
Capacity:	135 litres
Temperature range:	100-138 °C
Pressure range:	0.2-2.4 bar

<b>Power requirements (heaters in chamber):</b>	
Single phase version:	230V, 30A, 7kVA
Three phase version:	380-440V (N+E), 15A, 10kVA, 50/60Hz

<b>Power requirements (with optional steam generator):</b>	
Three phase only:	380-440V (N+E), 14kVA, 50/60Hz (using 12KWSG)

<b>Water requirements:</b>	<b>All Variants:</b> Tap water with hardness below 50 ppm (water harder than 50 ppm can be brought within an applicable range with an Astella water softener). pH Neutral.  <b>With Autofill, vacuum, or water cooling;</b> in addition to the above: A Ø15mm copper water supply line terminating in a ¼” isolation valve, providing water pressure between 2 and 4 Bar. Flow rate ranging from 4 to 20 liters per minute. Maximum operating temperature: 25 °C.
<b>Drainage requirements:</b>	Floor level, « 35mm, non-manifolded, capable of withstanding free-flowing steam. Free vented to atmosphere if sealed.
<b>Air requirements:</b>	Compressed air is required for units fitted with air ballast or vacuum (100l/min).
<b>Vent/safety valve:</b>	Ø15mm or Ø22mm X 2(3) to floor (outside by others)

<b>Chamber diameter:</b>	456mm	<b>Chamber depth:</b>	817mm
		<b>Chamber usable depth:</b>	682mm
		<b>Required bench depth:</b>	Not applicable

<b>Approximate dimensions (wxdxh):</b>	<b>Machine:</b>	<b>Packed:</b>
Standard model:	660x843x1150mm	118x82x132cm
Vacuum/steam generator model:	665x1232x1190mm	141x82x135cm

<b>Approximate weights:</b>	<b>Machine:</b>	<b>Packed:</b>
Standard model:	185kg	212kg
Vacuum/steam generator model:	244kg	305kg

<b>Duran bottle capacities:</b>	
500ml:	45 using 3x AAN042 baskets
1000ml:	20 using 2x AAN042 baskets
2000ml:	10 using 2x AAN042 baskets
<b>Option capacities:</b>	3x baskets AAN042; 1x basket AAN036; 1x Morrison container AAN056

<b>Cooling locks:</b>	In accordance with H.S.E. PM73 preventing opening of the autoclave above 80°C. (for fluid & discard cycles)
<b>Alarms:</b>	For Cycle Fault - Cycle Interruption - Sterilize Failure - Water Low - Door Unlocked

<b>Door:</b>	The door release is interlocked by both temperature and pressure to ensure all residual pressure has completely and effectively vented to atmosphere before the doors can be opened. The door will retain its positions in the event of failure of any service. The door is thermally insulated to prevent the surface temperature presenting a hazard to operators. The surface temperature will not exceed IEC 61010 requirements. A cycle cannot start until the door is closed and locked. Steam cannot be applied to the chamber unless the door is closed and locked.
<b>Door seal:</b>	Self-energising/service independent.
<b>Interlocks:</b>	Safety interlocks are provided, and are achieved by hardware, separate from and additional to the control system. All interlocks are configured to fail-safe and to provide a signal to the control system to indicate that normal operation has been prevented, and to terminate the current cycle. The interlock system is designed so that its function can be tested during routine maintenance. The following safety interlocks are provided: If the door is not closed, the steam supply to the chamber will be isolated. If the pressure in the chamber exceeds 0.15 bar the door will remain locked.

<b>Controller:</b>	VGA (640x480) colour TFT + analogue resistive touchscreen	
<b>Controller hardware:</b>	<i>Processor:</i>	Intel E620T 333Mhz
	<i>Memory:</i>	256MB DDRAM, 32KB FRAM
	<i>Physical Memory:</i>	2GB eMMC Flash Memory
<b>Real time clock:</b>	Gold Foil capacitor (1000 hours)	
<b>Program storage:</b>	Software stored internally, Configuration data and cycles stored on a permanently attached USB stick	
	<b>Standard units</b>	<b>Variation for units with vacuum, or heated/cooling jacket (where available)</b>
<b>Interfaces:</b>	<ul style="list-style-type: none"> <li>1x Powerlink 24VDC</li> <li>1x X2X communication interface</li> <li>1x Ethernet 10/100Mbit/s</li> <li>2x USB 2.0 ports</li> <li>1x Powerlink port (currently spare)</li> <li>1x RS232 serial port</li> </ul>	
<b>I/O hardware:</b>	<ul style="list-style-type: none"> <li>X209300 - Communication card</li> <li>X208971 - Digital Input card, 8 Inputs</li> <li>X208322 - Digital Output card, 8 Outputs</li> <li>X202622 - Analogue Pressure Input module 2 inputs 4-20mA</li> <li>X202222 - Analogue Temperature Input module 2</li> </ul>	<ul style="list-style-type: none"> <li>X208371 - Digital input card 8 inputs</li> <li>2x X209371 - Digital Input card, 12 Inputs</li> <li>5x X208332 - Digital Output card, 8 Outputs</li> <li>X204622 - Analogue Pressure Input module 4 inputs 4-20mA</li> <li>X204222 - Analogue Temperature Input module 4 inputs</li> </ul>
<b>Applicable standards:</b>	PED 2014/68/EU; ISO 17025:2017 (UKAS); IEC 61010; ISO9001:2015	

**Performance tests:** All electrical equipment is Safety Tested in accordance with the Low Voltage Directive. Astell shall perform the following standard Factory Acceptance Tests. The tests are included in the machine costs as per the quotation prior to despatch; all Astell autoclaves are fully tested and calibrated before despatch in line with our Quality Management System procedures ISO9001-2015

**IQ/OQ Documentation Details (Optional Extra):** IQ Documentation - Details of calibration equipment; PED (Pressure Equipment Directive) Compliance; Declaration of Conformity; FAT (Factory Acceptance Test); Drawing Schedule; ISO 9001:2015 Certification; Pressure vessel specification; Door safety checks.

OQ Documentation - Chamber temperature distribution (per cycle); Automatic control test (per cycle)

Please note: This is our standard IQ/OQ Documentation package. If other documents are required, please contact us with details of your specific requirements.

**Autoclave safety:** All Astell autoclaves are manufactured to the highest standards and in full compliance with the Pressure Equipment Directive - i.e. 2014/68/EU. Whilst all units have the necessary safety features to minimise user risk, and help ensure long term reliability, it is recommended that:

- a) Routine safety checks are carried out in accordance with Astell manuals and in compliance with current pressure regulations and/or insurance requirements.
- b) Autoclaves are serviced regularly by Astell or Astell trained/recommended engineers. (UK only: Please contact us for further information and costs on our range of Preventative Maintenance contracts).

It is recommended that at least 50cm is allowed on both sides and the rear of the autoclave to allow easy access for servicing and maintenance. Astell cannot be held responsible for any failed cycles that could occur as a result of non-validation of loads.